



Dart Hawkesbury
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Canada

Tel (613) 632-5200

D3459-3
Job Sheet 167720



Part No: D3459-3

Job Qty: 30 ea

Part Name: Float Step Mounting Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/6/17

Job Tracking No:

Due Date: ~~11/6/17~~ Nov. 16

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	12/5/17	12/5/17	0.00	0.00	Start Up Waterjet1		<i>De</i>
100	Waterjet	30 pcs	12/6/17	12/6/17	0.01	1.35	Waterjet1		<i>De</i> DAE
120	QC	30 pcs	12/6/17	12/6/17	0.00	0.00	QC8		38
130	Packaging	30 pcs	12/6/17	12/6/17	0.00	0.00	Packaging3	1.5 2017	DAS 9-85
140	QC21-SA	30 Ea	12/6/17	12/6/17	0.00	0.00	QC21		6

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.188	2	6	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Float Step Mounting Plate	0.257inches + 0.006 - 0.001	0.263 0.256		
2	Float Step Mounting Plate	2.715inches ± 0.010	2.725 2.705		
3	Float Step Mounting Plate	0.403inches ± 0.010	0.413 0.393		
4	Float Step Mounting Plate	0.125inches ± 0.010	0.135 0.115		
5	Float Step Mounting Plate	0.063inches ± 0.010	0.073 0.053		
6	Float Step Mounting Plate	0.839inches ± 0.010	0.849 0.829		
7	Float Step Mounting Plate	0.188inches ± 0.010	0.198 0.178		

PART NO:
Revision:
Operation:
Change No:

D3459-3
Start up Operation

Mfg Date: 11/10/17
Job No: 167720



DART
AEROSPACE
S0008750

Float Step Mounting Plate

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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER :					